

SOUTH PRODUCTION NOTES

May 2, 2016
3-11 Shift Notes
BASF EMPLOYEES
157 Last Recordable
224 Last Lost time

Title V Notes: Keep a close eye on the trimer. See new shift inspection sheets.

CTO – in online and running.

Sly Scrubber – Need to perform PM sampling once a day (2nd shift) when running.

#1 MED / Clean for AI 4126:

Start extruder back up on afternoon shift.

Need fines changed to a bag.

Watch area around pulva with red tape. We currently have an open steam line that Lucas will try to repair on Friday.

#1 RC / Clean for AI 4126:

We can start the calciner feeding again when we have a few bags on the floor.

#2 MED line / Cu 0860:

Schirmer is soda blasting the MED line and dryer today

Green drums are the only drums to have dry ice put into them. Only the Green drums vent outward.

Need all of the green drums cleaned up.

#2 RC / Cu 0360 next:

Continue with cleanup. We would like to run pills on Wednesday.

After 0360 is the next campaign of styrene.

#3 MED line / D1717 NAQ:

Continue running.

Make sure we are greasing end seals once per shift when running.

#3 RC / Clean for D1717 NAQ:

Calciner is feedings. FEED IN BATCH ORDER.

#4 RC / ZR-0405:

We need to focus on getting this cleaned. Start this afternoon.

#5 RC / Cleaning for Catoxid:

Need to start cleaning soon.

We will need the following maintenance items done - need gasket changed out at the end of the run, WOW for thermowell removal.

FYI – New interlocks are in place for the feed screw - See MOD for interlock instructions.

When running, feed Hopper should not be filled past 2 feet below the top to allow room for blowdowns. HEPA filter was last changed out 4-1-16 on afternoon shift.

#6 RC & Dryer / D 0755 next:

Out of feed- need a final weight for drums and Fines.

Cleaning should be finished and we need to walk through and relight calciner.

Do not use new Blue buggies. Okay to use scale in bldg 27 for check weighing.

West Pfaudler /Clean for D-0222:

National dryer modifications are done, start making batches again.

Lot 192,193,194,195 are all in pass and are ok to use.

Solution SPG is a little low please use the batch sheet table to determine the necessary amount of solution needed.

The steam repairs are not ready to go and that needs to remained locked out. AL-3945 Lot 192 is ok to use.

East Pfaudler/ D 0755:

Waiting for MOD to start running.

Cleaning is done and lid resealed on afternoon shift on Saturday.

Steam work is done.

Don't use the blue buggies.

6 Tank: D-0222 solution:

Do not make a tank, hold for engineering approval.

7 Tank: D-0222 Solution:

SPG is a little low- Please use table on batch sheets to determine necessary solution.

Lab says metals content is good.

National Dryer / D-0222:

Buggy dumper repairs are done. They are testing right now. Start batches this afternoon on the pfaudler.

PK Blender / Clean:

Pk blender chrome scrubber line is leaking. We need to assess before making batches.

Remember that you may have to make the DC blow down while the blower is off, so that the material will come off the DC bags.

Page switched out the discharge plate and installed a removable extension so that we can switch between totes and bags ourselves.

DP Gauge should be set at 3.5 and 4.25.

Abbe Blender / D 5206:

HF tote has been closed up and Abbe lid was removed and vessel cleaned out. Cover plates over open hole in floor have been reinstalled.

Tower 3 / Cu 0860:

Tower loaded and we will start running on midnights.

Tower 6 / Cu 0860:

Down need to load when manpower permits.

North Screener / Cu-1155:

Screener is set up for Cu-1155. Holding for engineering

South Screener / Cu 0860:

Continue screening.

#2662 (west) Pill Machine / Al 3915:

Continue as manpower permits.

#2664 (east) Pill Machine /

Has been taken down to maintenance for inspection by rewiring company.

TK #2 / Zr-0404:

Done. Blowers have been turned off and kiln is down.

Leave the saggars on - we don't know what product we will be going to next.

TK #4 / X-540:

Unloading complete and gas shut off.

Harrop Kiln / Al-3920 next:

Started feeding on day shift Saturday. Continue to use latest material off the pill machine.

Building 27 Belt Filter / Cu 6081:

Belt is replaced and we need to train it this afternoon,

Matrx is here doing work on the caustic system.

Contents of tank 6 was sent to waste water and tank rinsed.

We have switched to 188 lined super sacks. These will need cardboard sleeves around them and new clean pallets.

PRIORITIES:

- 1) #6RC/East Pfaudler
- 2) #4 RC/Trimer/(Zr-0405 T)
- 3) West Pfaudler/National Dryer (Restart D-0222)
- 4) #3 MED/RC/CTO
- 5) #1 MED/RC
- 6) #2 RC South
- 7) #5RC (Transition from 4010 to Catoxid)
- 8) South PK
- 9) Horne Machine
- 10) Clean-up & change over #2 MED
- 11) Reduction Towers/Screening
- 12) North PK/Wsyssmont
- 13) Kneader
- 14) PR2 Cu-0864 T
- 15) PR2 Al-3915 T
- 16) #2 RC North
- 17) Harrop Kiln